

1 **ABSTRACT OF THE DISCLOSURE**

2 A method has the steps of forming a metal mold with a specific scale, feeding
3 molten material with a desired temperature into the cylinder, injecting the molten
4 material into the impression at a specific speed, and cooling the molten material to
5 solidify. With such a method, a cap without draft allowance is formed, such that the
6 process for forming the cap is simple and the cost for manufacturing the cap low.